



20181026

## Globalene ST611K

## Polypropylene Random Copolymer 聚丙烯無規共聚合物

## Features 特性:

- Excellent transparency 超高透明性
- Good impact resistance at low temperature  
低溫耐衝擊性佳
- Good printability 印刷性佳
- Lower processing temperature acceptable  
可接受較低的加工溫度
- Aesthetic benefit 美觀優勢

## Typical Application 一般應用:

- Extrusion:  
Clear sheet 透明板
- Blow molding:  
Clear bottle 透明瓶
- ISBM:  
Clear bottle 透明瓶

## Typical Properties 一般性質

## Test Method 測試方法

## Unit 單位

## Value 數值

Melt flow rate (230°C, 2.16kg) 熔融流率

ASTM D1238

g/10min

1.8

Density 密度

ASTM D792

g/cm<sup>3</sup>

0.900

Elongation at yield 降伏點伸張率

ASTM D638

%

14

Elongation at break 斷裂點伸張率

ASTM D638

%

636

Tensile strength at yield 降伏點抗張強度

ASTM D638

kg/cm<sup>2</sup>

310

Flexural modulus 彎曲彈性係數

ASTM D790

kg/cm<sup>2</sup>

11000

Rockwell hardness 洛氏硬度

ASTM D785

R scale

82

Heat deflection temperature (4.6 kg/cm<sup>2</sup>) 熱變形溫度

ASTM D648

°C

81

Izod impact strength, notched 23°C 艾氏衝擊強度, 切口 23°C

ASTM D256

kg-cm/cm

6.0

Mold shrinkage 收縮率

ASTM D955

%

1.7

## Storage and Handling 儲放與處置

The inspected and qualified PP pellets will have a shelf life of minimum two years which is estimated from production date, if it is stored at LCY's best condition of proper temperature below 40°C, adequate humidity below 80%, complete package and indoor warehouse with specific protection from damage. However customers might not fully follow the recommendation to conduct the optimal storage condition, the shelf life is recommended six months only at customer site as received.

本公司所生產聚丙烯(塑膠粒)經首次產品驗證程序確認品質後, 在適合的溫度(低於 40°C)、適當的濕度(低於 80%)、包裝袋完整、且具有防護設備的倉庫儲存下, 其有效使用期限至少 2 年(以製造日期起算)。考量客戶端的儲存條件可能無法完全依照本公司建議來執行, 客戶在購入聚丙烯產品(塑膠粒)後, 保存期限建議最高為 6 個月。

## Disclaimer 免責聲明

The values quoted here are typical of the grade; however, it is important to recognize that some variation around these values is to be expected as a result of uncertainties associated with measurement of the specific property and due to the normal variations encountered during the manufacturing process.

以上所列之各項數據為實驗參考值, 唯因使用時加工條件及環境之不同, 而產生之差異非本公司所能保證與控制。

